



WOOD FILLER

Product No. WFXXN
[Water Borne]

Water borne wood filler based on acrylic copolymer resin blended with modified pigments, is designed for the filling of surface irregularities holes and cracks.

USES

Ideal for Interior and Exterior use on all types of timber, e.g. natural, chipboard, plywood, etc..., especially for filling cracks, imperfections, and similar uneven surfaces of wood.

SPECIFICATIONS

Properties

Application on Wood

V. good Filling Properties

V. Good Adhesion

V. Good Leveling

V. Good Sanding Properties

Appearance : Matt

Color : Available in 19 different colors [please refer to Ritver Wood

filler catalogue]

Specific gravity: $1.70 \text{ Kg/lit } [\pm 0.025].$ Weight Solids: Approx. $70\% [\pm 2]$ Flash point: non flammable

Drying Time

To Touch : 20 min. At 25°C
Ready For Recoat : 1.30 hrs. At 25°C
Hard Dry : 4 hrs. At 25°C
To Over Coating : 4 hrs. At 25°C

SURFACE PREPARATION

All timber species must be fully aged with a moisture content of less than 15%. The surface must be dry, clean and free from contaminations. Natural oil or gum must be removed by solvent cleaning.

To obtain optimum surface finish, sand the wood properly in the same direction of the wood grain, utilize sanding paper no. [120] to achieve smooth surface, as is adequate sanding and removal of dust prior to application of first coat of [WFXX] Wood Filler water based.





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PRODUCT PREPARATION

Ready for use product, stir well before use. You can apply [WFXX] Wood Filler, utilizing Swedish putty knife.

Dilution

Ready to use product.

For ease of application, you can dilute [WFXX] Wood filler between 5-10% with sweet water depending on the required application.

APPLICATION METHODS

Depends on the finishes required but in general an appropriate rate is 800 g / sq. m. Apply [WFXX] Ritver wood filler with putty knife or broad bladed knife , and spread materials evenly on the surface to smoothen , fill large holes in steps , allowing previous fill to set , followed by light sanding when dry until all imperfections is removed.

CLEANING & CAUTION

Cleaning

Clean all tools and equipment immediately after use with sweet water

Caution

Do not use when humidity levels may cause surface condensation (maximum 85%), during rainy conditions or if temperatures are likely to fall below 5°C during application and drying. Protect from frost.

PACKING & STORAGE

Available in 1 kg.

Store in a cool and well ventilated place. Keep away from direct sunlight. 18 months in unopened container, stored in a cool and dry condition at 25°C.

SAFETY & FLAMMABLE

This material is nonflammable, but must not be exposed to direct sunshine.

Use in well ventilated areas. In case of contact with eyes, rinse immediately with plenty of sweet water and seek medical advice.

In case of contact with skin, wash with soap and water or a recognized skin cleanser.

Keep away from sources of ignition. No Smoking. Keep out of reach of children.