

ENAMEL CLEAR SEMI GLOSSY Product No. PS3261

Ritver Enamel Clear Semi Glossy is based on suitable drying oil Alkyd resin. It is a product used as general purpose Topcoat varnish which is very versatile and can withstand wide range of temperatures. Ritver Enamel Clear Semi Glossy can accept alkyd based stains and increases the aesthetic looks for wood decoration. It has good adhesion and exhibits good gloss after drying.

USE

Substrates: Wood, wooden surfaces, paneling doors/windows, floors, furniture and metals
Area of Use: Interiors and Exteriors.

SPECIFICATIONS

Properties

Finish	: Semi Glossy and Smooth finish (30-50 Gloss at 60°C angle).
Colour	: Clear
Specific gravity	: 0.91 ± 0.02
Solids (% by volume)	: 43 ± 1
Diluent	: White Spirit
Flash point	: 38°C
Spread Rate:	

While the spread rate is directly dependant on the surface profile and also the type of undulations it has, as a thumb rule **Ritver Enamel Clear Semi Glossy** would cover 12 – 16 sq. meters per lit depending on the chosen degree of gloss and product thereof.

Drying Time (30° C)	: Set to touch: 3 – 4 hours.
	: Ready for Recoat: app 6 - 8 hours.
Recommended DFT	: App 30 - 40 mic.

SURFACE PREPARATION

A good surface preparation and following the method statement / recommended system procedure of Ritver is an ideal recommendation for the application of **Ritver Enamel Clear Semi Glossy**.

For wood: Achieve a good and clean surface by removing all contaminants by cleaning & drying. Wood may be treated with **Ritver Wood preservative** before application. Apply one coat of **Ritver wood preservative** followed by one to two coats of **Ritver Enamel Clear Semi Glossy** after drying.

Apply two good coats with a spray or a suitable brush / roller and obtain the desired coverage.

Exclusions for successful application include perpetually wet surfaces and also large cavities on wood metal or concrete surfaces.

This information contained in the data sheet is to the best of our knowledge correct and up to date. Under well-defined conditions. Its accuracy or suitability under the actual conditions of any independent use is not guaranteed and must be determined by the user. All advice given about this product is given in good faith. Since as we have no control over conditions of substrate and application, manufacturer and seller cannot accept any liability in connection with the use of the product relative to coverage, performance, injury, or damage, unless we specify in writing to do so. The information in this data sheet is subject to change without prior notice and it is the user responsibility to ensure it is current. For further information and advice please contact RITVER Technical Service Department.

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APPLICATION METHODS

Adequate ventilation is an ideal situation as it helps in drying and the good application itself. Avoid high humid conditions i.e., >95% when condensation is likely to interfere and also when the surface temperature is at least 3°C above dew point.

Application: To be done by conventional roller or spray at 2000 – 2500 psi for airless spray or 50 – 60 psi for conventional spray. Nozzle size: 0.015 - 0.018 inches. One can add 5 - 10% of **Ritver General Purpose Thinner** for ease of application of brush/roller/or spray viscosity.

Caution: Over diluting would result in sag and run downs.

TYPICAL PAINT SYSTEM

Ritver Enamel Clear Semi Glossy <ul style="list-style-type: none"> Or as per Ritver technical advice. 	Ritver Synthetic Red Oxide Primer	1 coat
	Ritver Synthetic Undercoat	1 coat
	Ritver Enamel Clear Semi Glossy	1 – 2 coats

STORAGE & SHELF LIFE

Under dry and cool condition, storage stability can be sound up to 18 months in original sealed containers.

HANDLING

Disposal: As per the guidance and legislations of the local Authority e.g., by controlled landfill. In case of doubt, consult local authority. Do not empty into drains, sewers or other water courses.

Flash Point: 38°C and contains mineral spirit.

Caution: It is strongly advised not to keep open half used drums as it forms a skin on the top layer.

SAFETY PRECAUTION

Avoid contact with the skin and eyes. Wear suitable protective clothing such as overalls, goggles, dust mask and gloves. Use a barrier cream. Other industrial practices are applicable. Ensure that there is adequate ventilation in the area where the product is being applied. Do not breathe vapour or spray.

MSDS is available on request for the safe handling of this product.

FIRST AID

Eyes: In the event of accidental splashes, flush eyes with warm water immediately and obtain medical advice.

Skin: Wash skin thoroughly with soap and water or approved Industrial cleaner. DO NOT USE solvent or thinners.

Inhalation: Remove to fresh air, loosen collar and keep patient rested.

Ingestion: In case of accidental ingestion DO NOT INDUCE VOMITING. Obtain immediate medical attention.

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